CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

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COUNTRY	Czechoslovakia		REP	PORT				25)
SUBJECT	TOS Machine Tool and its Branches	Plant, Rakovnik,	DA	TE DISTR.			17 Marc	h 1953
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25 YEAR RE-REVIEW

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The Rakovnik plant consists of two departments: the foundry and the mechanical workshop. Both are situated on the southern edge of the city, but they are

STATE x ARMY x NAVY x AIR x FBI AEC (Note: Washington Distribution indicated By "X"; Field Distribution By "#".)

divided from each other by a road.

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- 4. The total number of employees is 3,000, the proportion of clerical employees to workmen being 1 to 2.2.
- 5. The foundry employs 500 persons. It produces gray alloys and yellow metals. The monthly production plan amounts to 250,000 Kes., and the plan is being fulfilled. The entire putput of this department is shipped to the various TOS plants under the Rakovnik management.
- 6. The mechanical workshop employs 2,500 persons. It assembles prototypes of various hydraulic presses.

 this department is lagging far below the norms.

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The TOS Plant in Roztoky

7. This plant employs 800 persons and has modern equipment. It produces bakelite presses, Mark IB, a vertical press. A pump is attached to each press, and these pumps are also produced at the plant. Production norms are being fulfilled; yearly output of the bakelite presses is as follows.

IB	30 (f.e.	, for	30	tons	pressure)	30	presses
	54	•			•	30	presses
LB	60					30	presses
IB	100					30	presses
LB	150					10	presses
IB	250					10	presses
ΙB	500		•			5	presses

The TOS Plant in Lubenec

3. The Lubenec plant employs about 800 persons. It produces Trolite presses. A pump is attached to each press. These are produced by the Sigma Pump Works at Olomouc. Annual production of these presses, known as LTR presses, is as follows.

LTR 12 45 (i.e., shutter or cut-off power, 12 tons; 60 presses pressing power, 45 tons)

LTR 47 14

LTR 80 29

15 presses

The TOS Plant at Prague-Holesovice

- 9. The Holesovice plant belonged to Eng. Josef Polak before World War II. During the war it was called the Proma Works and was owned by Eng. Brezina (fnu). It is located in Prague VII. (Holesovice) at Delnicka 63, opposite the Tesla plant. Access is through a gate in the front building on Delnicka Street. This is a three-story building which contains the administrative offices. A corridor leads from this building into the first of the machine shops, which is a building of about the same size. About 200 persons are employed at this plant.
- 10. The Holesovice plant produces presses for metal manufacture. They were formerly known as Polak presses. Practically the entire output is for export, 80% of production going to the USSR. Czechoslovakia has little need for these presses at present, and during 1952 only one of them went to a domestic plant. Replacement needs in this line have been taken care of through reparations shipments
- When a machine is ready, one or two Russians visit the plant and make a very superficial inspection of it. They are considered utterly unqualified to inspect the machines by the staff. They are members of the Soviet Commercial Attache's staff and are billeted in the Belvedere Hotel on Letna Avenue, where

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they have offices as well. After being inspected, the machines are packed, sealed and shipped to Chop, on the Czech-USSR border.

1.	Comment. "IB" stand for Lis bakelit.	25X1
2.	Comment. The name Trolite is presumably a proprietary brand of some synthetic resin like Bakelite.	
3.	Comment. "ITR" stands for Ids Trolit.	25 X 1